

CRAWLTEK R E V O L U T I O N

491 W. GARFIELD AVE., COLDWATER, MI 49036 • 517.278.1039
CRAWLTEKREVOLUTION.COM • E-MAIL: SALES-CRAWLTEK@RIDEFOX.COM

INSTALLATION INSTRUCTIONS

FRONT INNER FENDER

JK30001

FOR USE WITH ALL
JK AND JKU MODELS FROM 2007-2018



CrawTek YouTube

PLEASE READ THROUGH INSTRUCTIONS BEFORE INSTALLING

2020-11-24

WHAT'S IN THE BOX?

PLEASE VERIFY KIT CONTENTS BEFORE BEGINNING INSTALLATION

PART #	Qty	DESCRIPTION
06055	2	JK FRONT INNER FENDER VENT
06056	1	JK FRONT INNER FENDER - DRIVER
06057	1	JK FRONT INNER FENDER - PASSENGER
CWLU30010	1	DECAL: CRAWLTEK GEARSHIFT 3.5" X 3.5"
CWLU30020	1	DECAL: CRAWLTEK EYES 6" X 2"
CWLU30030	1	DECAL: CRAWLTEK JAX 3.75" X 2.8"
	6	#10-24 X 3/4" BLACK STAINLESS STEEL BUTTON SOCKET CAP SCREW
	20	#10-24 X 3/8" BLACK STAINLESS STEEL BUTTON SOCKET CAP SCREW
	20	#10-24 ZINC SERRATED FLANGE NUT
	8	#10-24 X 0.020 TO 0.130 LARGE FLANGE RIBBED NUTSERT STEEL

TOOLS REQUIRED

SAFETY GLASSES

PLASTIC INTERIOR REMOVAL TOOL

10MM SOCKET OR WRENCH

1/8" ALLEN WRENCH

5/32" ALLEN WRENCH

DRILL

DRILL BITS

NUT SERT INSTALLATION TOOL

RTV SEALANT

PRE-INSTALLATION NOTES

1. AFTERMARKET FENDER FLARES THAT ACCEPT THE FACTORY INNER FENDER MAY REQUIRE ADDITIONAL MODIFICATION.



FACTORY FENDER FLARE REMOVAL

STEP 1:

UNPLUG THE TURN SIGNAL IN THE FACTORY FENDER FLARE. REFERENCE FIGURE 1 FOR THE LOCATION OF THE CLIP.

STEP 2:

USING A 10MM SOCKET, REMOVE THE (6) BOLTS HOLDING THE INNER FENDER TO THE BODY. KEEP THE REMOVED BOLTS TO THE SIDE. THEY WILL BE USED IN A LATER STEP. ONCE ALL THE BOLTS ARE REMOVED THE INNER FENDER WILL NOT COME OUT AT THIS TIME.

STEP 3:

FIRMLY GRAB THE FENDER FLARE AND PULL IT AWAY FROM THE BODY OF THE VEHICLE. USING NECESSARY FORCE AND WORK YOUR WAY AROUND THE FENDER FLARE POPPING OUT THE T-CLIPS THAT SECURE THE FENDER FLARE TO THE BODY. SEE FIGURE 3 FOR THE LOCATION OF THE CLIPS.

STEP 4:

ONCE THE FENDER FLARE IS REMOVED CHECK TO MAKE SURE ALL OF THE T-CLIPS CAME OUT WITH THE FENDER FLARE. IF CLIPS ARE STILL IN THE BODY USE A PLASTIC TRIM REMOVAL TOOL TO TAKE OUT ANY REMAINING CLIPS THAT ARE STILL IN THE BODY.

STEP 5:

REPEAT STEPS 1-4 ON THE OPPOSITE SIDE OF THE VEHICLE.

ASSEMBLING OF THE FRONT INNER FENDER

STEP 6:

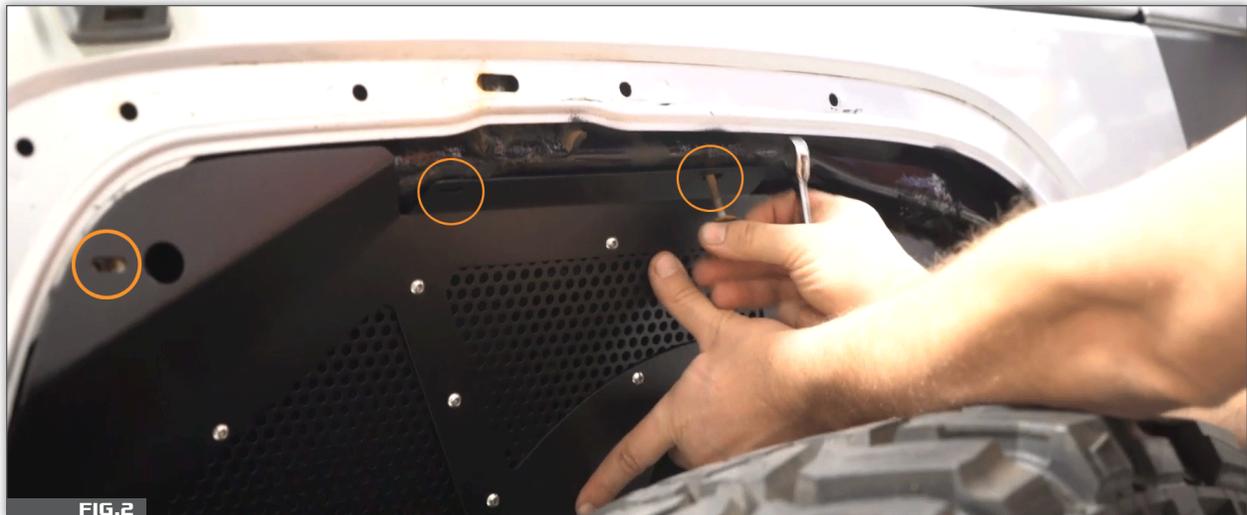
UTILIZING THE 10-24 X 3/8" SS BUTTON HEAD SOCKET CAP SCREWS AND 10-24 ZINC SERRATED FLANGE NUTS TO ASSEMBLE THE INSERTS ON YOUR JEEP JK WRANGLER FRONT INNER FENDERS.



INSTALLATION OF THE FRONT INNER FENDER

STEP 7:

HOLD THE INNER FENDER IN PLACE. MAKE SURE THE 3 FACTORY INNER FENDER HOLES LINE UP WITH THE CORRESPONDING HOLES ON THE NEW INNER FENDER.



STEP 8:

USING THE PREVIOUSLY REMOVED FACTORY INNER FENDER HARDWARE, BEGIN PUTTING THE (3) 10MM BOLTS INTO THE CORRESPONDING HOLES. DO NOT TIGHTEN THEM AT THIS TIME.

STEP 9:

WITH THE TOP 3 BOLTS HOLDING THE INNER FENDER UP, PUSH THE INNER FENDER IN TO PLACE. USE A MARKER TO MARK THE THREE LOCATIONS THAT WILL NEED TO BE DRILLED.



STEP 10:

USING A 5/16" DRILL BIT, DRILL OUT THE THREE PREVIOUSLY MARKED HOLES. BE SURE NOT TO DRILL TOO DEEP IN TO THE BODY DUE TO ELECTRICAL WIRES IN THE ENGINE BAY.



STEP 11:

INSTALL NUTSERT BY APPLYING A THIN LAYER OF RTV TO THE OUTSIDE OF THE NUTSERT. USING A NUTSERT TOOL COLLAPSE 10-24 NUTSERT IN EACH OF THE 5/16" HOLES. (2 EXTRA PROVIDED IN CASE OF INSTALLATION ERROR).



STEP 12:

TAKE YOUR 10-24 X 3/4" SS BUTTON SOCKET HEAD SCREWS AND INSERT THEM INTO THE THREE NUTSERTS. THE SCREWS ARE LONGER TO AID IN INSTALLATION EASE.

STEP 13:

TIGHTEN THE 3 TOP SCREWS THAT WERE INSTALLED IN STEP 3.

STEP 14:

REPEAT ON THE OPPOSITE SIDE OF THE VEHICLE.





YOU'RE NOT DONE YET!

Thank you for your new CrawlTek Revolution purchase! Follow us on facebook for up to date coverage of new product releases. We love feedback, if you have any questions about the installation or parts were missing please contact us at sales-crawltek@ridefox.com or call us at 517.278.1039.

*Be sure to show off your jeep to the rest of the CrawlTek Revolution online.
Find us on facebook and instagram to keep up on new products, upcoming events and more action.
Tag us @crawltek for a chance to get featured*

