

INSTALLATION INSTRUCTIONS

PART No.

2021+ Toyota Tacoma 3rdGen Rear Bumper

QTY

FB22361





REQUIRED TOOLS

15mm Socket 4mm Hex Wrench 10mm Socket 3mm Hex Wrench

Help of a friend

KIT CONTAINS

Rear Bumper	1
M6 Washer	4
M6 Nut	4
M6x16mm Button Head Bolt	8
M10 Flange Nut	10
D-Ring	10
	2
M6x40mm Button Head Hex Bolt	4
M6x45mm Button Head Hex Bolt	2
M6 Bolt Spacer	6
M6 Nyloc Nut	10



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1) **REMOVE EXISTING BUMPER**

Begin removing your vehicle's existing rear bumper. We show how to remove and disassemble your factory bumper over at www.YouTube.com/FishboneOffroad

2) ASSEMBLE

Begin by installing your blind spot monitoring sensors with the included M6 45mm bolts, nyloc nuts, and bolt spacers with a 4mm Hex wrench and a 10mm wrench/socket. Note: These are side specific.



Install your backup sensors with a 3mm Hex Wrench. Again, these are location specific. Ensure they're installed into the same bracket location as the factory bumper.



Install your pod lights, factory license plate lights, and factory trailer connector.



Loosely install the frame brackets onto the back of the bumper with a 15mm wrench, and 13mm socket using 4 of the included M10x35mm flange bolts. They will need adjusting later.



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3) INSTALL

With the help of a friend hold the bumper up to the truck, and with the remaining M10 flange bolts, secure the bumper to the vehicle using a 13mm socket.



Adjust and center the bumper, and verify tailgate clearance.

Completely tighten down each bolt.



Reconnect your license plate lights, pod lights, and sensor harnesses.



Verify sensor function and install your D-Rings.



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